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Case bottom taping machine COMARME GEM B52

Comarme S.r.l. (Italy) · up to 1000 cases/h · bottom taping head



The GEM B52 as part of the set with the F1000 erector — the lower machine in the photo. Photo by the manufacturer Comarme S.r.l.

Application

The GEM B52 closes and tapes the bottom flaps of a cardboard case. It is placed directly after the case erector: in the manufacturer’s offer it is marked as required for work with the F1000, F2000 and F2008 erectors.

How it works

The case enters the machine, and side driving belts 50 mm high carry it through the bottom taping head, which lays the tape on the bottom with an overlap of 50 or 75 mm depending on the head configuration. The case size is set by hand and the tape tension is adjustable.

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Technical data

Parameter	Value
Purpose	taping the bottom flaps of the case
Case sizes	length from 150 mm with no upper limit · width 100–500 mm · height 100–500 mm
Output	up to 1000 cases/h
Belt speed	22 m/min
Driving belts	side belts, 50 mm high
Size setting	manual
Taping head	bottom; standard configuration T22 / T23, tape from 38 to 50 mm wide
Tape overlap	T22 — 50 mm · T23 — 75 mm
Tape tension	adjustable
Tape reel	maximum outer diameter 360 mm, inner diameter 76 mm
Installed power	0.25 kW
Power supply	400 V three-phase, 50/60 Hz
Protection class	IP54
Working temperature	from +5 to +35 °C
Working surface height	650 mm
Weight	85 kg
Dimensions (L × W × H)	900 × 880 × 750 mm

Guarding and options

— sheet side guards along the contour of the machine with access doors;
— upper guard and protection along the driving belts;
— option: wheels with a brake (for the standard B52 version);
— paint RAL 7015 — fixed parts, RAL 6029 — moving parts.

Supply and service

Delivery and packing, installation and commissioning, staff training, a 12-month warranty (excluding parts subject to normal wear), post-warranty service and spare parts. The lead time per the 2025 offer is 10–12 weeks from the order.

The data are indicative; the manufacturer reserves the right to change them without notice. The machines are built to CE standards.