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Cheburek production line — 2100 pcs/h (approx. 200 kg/h)

Techno Stamap (Italy) · cheburek 210×80 mm with a zigzag edge · 3 rows

Application

Complete line for producing chebureki with a capacity of 2100 pcs/h (about 200 kg/h). The product 210×80 mm is formed in three rows at a 183 mm pitch; the “cut and seal” cutting die gives the cheburek its zigzag edge. On request the line is fitted with an automatic retractable system that lays the product onto trays.

Composition and equipment

Automatic flour duster for the calibrator; calibrator with a 650×1600 mm infeed surface, two Ø84 mm calibrating rollers and an ultrasonic sheet control sensor; MAKE UP LINE 6000 with a cutting station (6000 mm table, 650 mm belt, 10" touch panel, 10 programs, speed 1–6 m/min); moistener with a dosing tank and nozzles; pneumatic filling dosing pump (particles up to 8 mm, 3 outlets — one per row); dough strip folding group, one fold over 3 rows; electric guillotine with a non-stick knife (up to 100 strokes/min, cut length 10–999 mm); scrap return conveyor.

Technical data

Parameter	Value
Capacity	2100 pcs/h (≈200 kg/h)
Product	cheburek 210×80 mm, zigzag edge
Number of rows	3, 183 mm pitch
Calibrator	650×1600 mm infeed, Ø84 mm rollers
MAKE UP LINE 6000	6000 mm table · 650 mm belt (580 mm usable) · 1–6 m/min
Filling pump	pneumatic, particles up to 8 mm, 3 outlets
Guillotine	up to 100 strokes/min · cut 10–999 mm · up to 70 mm thick
Materials	stainless steel, frames on swivel castors





Photos from the manufacturer’s materials

Supply: delivery, installation and commissioning, staff training, warranty and post-warranty service, spare parts. The configuration and the capacity are selected for the customer’s production.